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23 REPORTED BY NANCY J. MARTIN
24 CSR. NO. 9504, RMR, RPR
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Tuesday, November 8, 2022

- - -

Videotaped Remote Deposition of GRANT DUQUE,
beginning at 9:04 A.M., before Nancy J. Martin, a
Registered Merit Reporter, Certified Shorthand
Reporter. All parties appeared remotely.

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1 A P P E A R A N C E S :

2 DANIEL MCCUAIG, ESQ.
3 COHEN MILSTEIN SELLERS & TOLL PLLC
4 1100 New York Avenue NW 5th Floor
5 Washington, D.C. 20005
dmccuaig@cohenmilstein.com
(202) 408-4600
6 Counsel for the hospital plaintiffs

7 KATHRYN E. CAHOY, ATTORNEY AT LAW
8 COVINGTON & BURLING LLP
9 3000 El Camino Real
5 Palo Alto Square
Palo Alto, California 94306
10 (650) 632-4735
kcahoy@cov.com
11 Counsel for Intuitive Surgical Inc.

12 JOSHUA VAN HOVEN, ESQ.
13 HALEY GUILIANO LLP
14 111 North Market Street
Suite 900
15 San Jose, California 95113
(669) 213-1080
joshua.vanhoven@hglaw.com
16 Counsel for Surgical Instrument Service, Incorporated

17 ALSO PRESENT:
18 BEN PELTA-HELLER, LEGAL VIDEOGRAPHER
19
20
21
22
23
24
25

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1 Q. And approximately what period did you work as
2 a design engineer prior to product launch on Gen 2 or
3 S instruments?

4 A. Sorry. Can you rephrase that or repeat that
5 question, please.

6 Q. Sure. We discussed before that there was a
7 period of time as a design engineer where you may work
8 with the instrument before it launches.

9 A. Okay.

10 Q. And I'm asking about during what time period
11 did you work on Gen 2 or S instruments as a design
12 engineer before they launched?

13 A. I see. Before IS2000 launched, which was
14 approximately 2005, I was working on S instruments
15 specifically less than a year.

16 Q. Because Gen 2 or S launched shortly after you
17 joined the design engineering group; is that right?

18 A. Not -- not accurate. I'm having trouble
19 answering that question because the work on IS1200
20 dovetailed into IS2000.

21 Q. Got it. And at some point, what was the next
22 generation of instruments that launched while you were
23 working as a design engineer?

24 A. So there was a system launch of SI, but the
25 instruments -- the S instruments were the same.

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1 The next instruments that we worked on --
2 that I was working on were different types of
3 instruments on that same platform.

4 Q. So just to unpack that, there was a system
5 launch of SI at some point; is that right?

6 A. Correct.

7 Q. And approximately when was that system
8 launch?

9 A. Approximately 2008.

10 Q. And at the time of that launch, the
11 instruments used with the SI were the same as the
12 S instruments?

13 A. Correct.

14 Q. At some point was there an update to the
15 instruments used with the SI system?

16 MS. CAHOY: Objection to form.

17 THE WITNESS: Please rephrase the question or
18 repeat the question, please.

19 BY MR. VAN HOVEN:

20 Q. Sure. At some point after the launch of the
21 SI system, was there an update to the -- to the
22 instruments from the original S instruments that were
23 used with that system?

24 A. Not specifically.

25 Q. Is there a generation or a group of

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1 instruments labeled as IS3000?

2 A. There is.

3 Q. What are IS3000 instruments?

4 A. So when we launched the SI platform, which is
5 a system release, they were designated as IS3000.

6 There was some instruments that were only compatible,
7 newly -- new instruments, new instrument types that
8 were only compatible with that 3000 generation.

9 Q. Got it. So there were some instruments that
10 were essentially IS2000 instruments that would work
11 with the new SI system; is that right?

12 A. Correct.

13 Q. And those were relabeled as IS3000 for
14 purposes of sale with the SI system?

15 MS. CAHOY: Objection to form.

16 THE WITNESS: Can you -- can you rephrase the
17 question? I don't understand the question.

18 BY MR. VAN HOVEN:

19 Q. What don't you understand about the question?

20 A. You mentioned relabeling, were they
21 relabeled --

22 Q. Oh, okay. Got it. So I don't mean a
23 physical label on the product. I'm talking about the
24 name as IS2000 or IS3000.

25 Does that distinction make sense to you,

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1 those product names?

2 A. The instruments themselves were not renamed,
3 or they weren't changed at all. They were just
4 compatible with the 3000 generation.

5 Q. And I guess for those -- the ones that
6 previously worked with the S system, the set of
7 instruments that previously worked with the S system,
8 that would also be used in the SI system; correct?

9 A. Can you say that one more time? Sorry.

10 Q. Yeah. There was a set of instruments that
11 were previously used with the IS2000 or S system.

12 A. Okay.

13 Q. And that were also then used with the IS3000
14 or SI system; correct?

15 A. That's correct.

16 Q. Were the instruments -- I guess even
17 though they -- so those instruments were the same
18 physically; correct?

19 A. That's correct.

20 Q. And I'm just asking were the -- for purposes
21 of use with the SI or IS3000 systems, were those
22 instruments referred to as IS3000 instruments, or were
23 they still called IS2000 instruments?

24 A. They were both. So they're still referred to
25 as IS2000 instruments internally. We may have changed

1 their designation to be IS2000/3000.

2 Q. Got it. And then there was also then a set
3 of instruments that was entirely new for use with the
4 IS3000?

5 A. That's correct.

6 Q. And I guess I'd like to talk a little bit
7 about the instruments themselves. Let's start with
8 the IS2000.

9 A. Okay.

10 Q. Am I correct that the -- an IS2000 instrument
11 will attach to an arm of an S robot?

12 A. That's correct.

13 Q. And it has a number -- I guess four discs
14 that -- on the instrument?

15 A. There are four input discs on the back end of
16 the instrument.

17 Q. And those interface with mating parts on the
18 robot?

19 A. They interface with an adapter accessory
20 component in between the instrument and the system
21 arm.

22 Q. And the system arm includes motors that, via
23 the adapter and disc, initiate movements within the
24 instrument?

25 A. That's correct.

1 A. Yes, that's correct.

2 Q. And do the yaw and grip inputs -- do cables
3 couple from the input discs to the distal end of the
4 instrument?

5 A. Can you rephrase that question?

6 Q. Sure. Is it okay to refer to kind of yaw and
7 grip collectively because they function in a
8 complimentary manner?

9 A. It depends on what you're talking about, but
10 yes.

11 Q. And are there -- I guess could you describe
12 for the XI the cables that connect from the yaw and
13 grip input discs to the distal end of the instrument.

14 A. Okay. So for yaw and grip, they are cable
15 pulley systems. And so the input discs are
16 essentially acting as pulleys. A cable must wrap
17 around those pulleys.

18 So there's a cable section at the back end,
19 proximal end of the instrument. That then is
20 connected via a hypotube, which is basically a
21 stainless steel, metal tube, for the straight
22 section that -- for the section of cable of the drive
23 train that isn't required to go through a loop. So
24 it's the straight section.

25 At the distal end, where the cable drive has

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1 to connect through the wrist, there is another section
2 of cable. That cable is routed through the pitch axis
3 joint and then to a series of eyelet pulleys to route
4 the cables through the wrist in a compact manner and
5 then terminates in a way that's constrained to one of
6 the pulleys on the yaw or grip joints.

7 And then you have a return cable that
8 basically comes back down a similar path back to the
9 other side of the input disc at the back end of the
10 instrument.

11 Q. Got it. In that -- when we're talking about
12 the cables for the yaw, grip, and roll, is that what's
13 being referred to here as -- in terms of cable
14 failures?

15 MS. CAHOY: Objection to form.

16 THE WITNESS: We have cable failures. Some
17 of those cable failures could be the cables that we're
18 discussing. There are other cables in the instrument.
19 So depending on the context.

20 BY MR. VAN HOVEN:

21 Q. What other cables are there in the
22 instrument?

23 MS. CAHOY: Objection to form.

24 THE WITNESS: For some instruments that have
25 cautery energy capability, we have cables -- or wires

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1 Q. This document states that, "The materials
2 used in the distal portion of the S/SI 8mm instruments
3 are identical to those used in the equivalent versions
4 of the XI 8mm instruments."

5 Do you see that?

6 A. I see it.

7 Q. What are you referring to there?

8 A. The materials used in the distal portion. So
9 that would refer to the wrist components, the grip
10 components, the pulleys, pins, and cables and
11 (inaudible).

12 Q. So as of the time of this document in 2016,
13 are you saying that those components in the S and SI
14 are identical to the components in the XI?

15 MS. CAHOY: Objection to form.

16 THE WITNESS: I can't recount that offhand
17 off the top of my head.

18 BY MR. VAN HOVEN:

19 Q. That's what you were saying in 2016 here?

20 MS. CAHOY: Objection to form.

21 THE WITNESS: I'm reading. "Instruments for
22 SI and XI platforms are similar in many regards. The
23 materials used in the distal portion of the S/SI 8mm
24 instruments are identical to those used in the
25 equivalent versions of XI 8mm instruments."

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1 So this statement is referring to the
2 materials.

3 BY MR. VAN HOVEN:

4 Q. That those are identical?

5 A. That's correct.

6 Q. If we go to the next page, there's a
7 reference to geometric similarities between the S/SI,
8 XI 8mm instruments?

9 A. I see it.

10 Q. The next sentence there explains that, "The
11 cable paths through the wrists of the instruments and
12 to the cable attachment points on the various joint
13 output pulleys for yaw, grip, and pitch are designed
14 to be identical."

15 Do you see that?

16 A. "Are designed to be identical." I do see
17 that, yes.

18 Q. What do you mean there?

19 A. "Cable paths through the wrists of the
20 instruments and to the cable attachment points on the
21 various joint output pulleys for yaw, grip, and pitch
22 are designed to be identical."

23 Um, that the -- I mean, essentially that
24 statement, the cable paths at the joint at the wrists
25 were designed to be identical.

1 Q. What does it mean for something to be
2 designed to be identical?

3 A. The statement here is to speak to cable path.

4 Q. And that those are designed to be identical
5 as between the S/SI versus the XI?

6 A. That's correct.

7 Q. Then finally it talks -- "Although the
8 proximal cable routing through the back end."

9 Do you see that --

10 A. I do see that.

11 Q. -- paragraph?

12 A. I do.

13 Q. What's your understanding of what that
14 paragraph was referring to?

15 A. It speaks to the differences between XI and
16 SI, which are mainly in the cable path in the back end
17 of the instruments.

18 Q. But by "cable path in the back end," you're
19 talking about the portion of the cable path at the
20 proximal end of the instrument?

21 A. Yes.

22 Q. But there are some similarities, including
23 equivalently sized clamping pulley dip -- diameters.

24 Do you see that?

25 A. I see that, yes.

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1 Q. What is that referring to?

2 A. The clamping pulleys are what the cables
3 spool around on the input discs.

4 Q. And those are equivalently sized between the
5 S/SI and XI?

6 A. That's correct.

7 Q. Why is that?

8 A. It was -- it was the design intent to keep
9 that Q ratio between the input and the output the
10 same.

11 Q. There's also a reference to idler pulleys
12 that are comparatively sized.

13 Do you see that?

14 A. I do.

15 Q. What is an idler pulley?

16 A. Sure. An idler pulley is not acting in the
17 drive train gear ratio. It is an idler. Meaning it's
18 there passively, but it's there to re-route the cables
19 for -- to get the cable path onto the important parts
20 of the drive train.

21 MR. VAN HOVEN: Mr. DuQue, it seems like
22 we've been -- unless you guys want to soldier on
23 through another document, this might be a good time
24 for a 10-minute break.

25 MS. CAHOY: Yes.